

CERTIFICATE OF ANALYSIS

Standard product specification — applicable to all consignments of this product and grade supplied by Scapex Exports Pvt. Ltd.

Product Name	Citric Acid Anhydrous	C.A.S. Number	77-92-9
Product Category	Food Ingredients & Additives	Product Group	Acidulants
Grade / Standard	≥99.5% BP/USP/FCC	Physical Form	White crystalline powder
Country of Origin	India	Document No.	SCX/COA/8421D5
Packing	Standard export packing — bags, drums, carboys, IBC or ISO tank as applicable	Storage	Cool, dry, well-ventilated place in tightly closed original packing

ANALYTICAL RESULTS

S. No.	Test Parameter	Specification	Result	Method
1	Description	White crystalline powder	Complies	Visual
2	Identification (A) — Infrared absorption	Concordant with reference spectrum	Complies	IR Spectrophotometry
3	Identification (B) — Chemical / chromatographic	Positive for the substance	Complies	As per monograph
4	Solubility	As per specification	Complies	Visual / Monograph
5	Assay	Not less than 99.5 % w/w	99.75	HPLC / Titrimetry (Monograph)
6	Loss on Drying	Not more than 1.0 % w/w	0.54	Gravimetry (FCC)
7	Lead (Pb)	Not more than 2.0 ppm	Less than 0.5 ppm	ICP-MS / AOAC
8	Arsenic (As)	Not more than 1.0 ppm	Less than 0.2 ppm	ICP-MS / AOAC
9	Mercury (Hg)	Not more than 0.1 ppm	Less than 0.02 ppm	ICP-MS / AOAC
10	Cadmium (Cd)	Not more than 0.5 ppm	Less than 0.05 ppm	ICP-MS / AOAC
11	Sulphated Ash	Not more than 0.5 % w/w	0.105	Gravimetry (FCC)
12	Heavy Metals	Not more than 20 ppm	Less than 10 ppm	ICP-OES / Limit test
13	Related Substances — any individual impurity	Not more than 0.10 %	0.051	HPLC
14	Related Substances — total impurities	Not more than 0.50 %	0.175	HPLC
15	Residual Solvents	Complies with ICH Q3C limits	Complies	Headspace GC
16	Total Aerobic Microbial Count	Not more than 1000 cfu/g	130 cfu/g	IP / USP <61>
17	Total Yeast & Mould Count	Not more than 100 cfu/g	14 cfu/g	IP / USP <61>
18	Escherichia coli	Absent in 1 g	Absent	IP / USP <62>

S. No.	Test Parameter	Specification	Result	Method
19	Salmonella species	Absent in 10 g	Absent	IP / USP <62>

Remarks

Material supplied against this specification is analysed on every production lot and **conforms** to the limits stated above in all tested parameters. Results shown are the typical values obtained for this grade.

Retained samples are held against every export consignment. Store in tightly closed original packing, in a cool, dry, well-ventilated place away from incompatible materials and direct sunlight.

Checked and Approved by**Prem Panchal**

Quality Assurance
Scapex Exports Pvt. Ltd.

This document sets out the standard specification for the product named above and applies to all consignments of this grade. It is not a lot-specific release document; a lot-specific certificate carrying the analysis of the material actually shipped is issued with each consignment. The information is given in good faith; it does not constitute a warranty of fitness for any particular purpose. Refer to the Safety Data Sheet before handling.