

CERTIFICATE OF ANALYSIS

Standard product specification — applicable to all consignments of this product and grade supplied by Scapex Exports Pvt. Ltd., manufacturer and supplier of quality chemicals.

Product Name	Synthetic Iron Oxide Pigment
C.A.S. Number	Not applicable
Molecular Formula	—
Molecular Weight	—
Grade / Standard	≥96% Technical
Physical Form	Red/yellow/black fine powder
Product Category	Pigments & Minerals
Country of Origin	India

ANALYTICAL RESULTS

S. No.	Test Parameter	Specification	Result	Method
1	Description	Red/yellow/black fine powder	Complies	Visual
2	Solubility	As per specification	Complies	Visual / Monograph
3	Assay	Not less than 96.0 % w/w	96.89	Titrimetry / Instrumental
4	Shade	Matching approved standard	Matches standard	Visual / Spectrophotometric
5	Strength vs. Standard	100 ± 3 %	100.0 %	Spectrophotometry
6	Moisture	Not more than 5.0 % w/w	1.53	Gravimetry
7	Matter Insoluble in Water	Not more than 1.0 % w/w	0.072	Gravimetry
8	Oil Absorption	As per specification	34 g/100 g	ISO 787-5
9	Residue on 45 µm Sieve	Not more than 0.1 %	0.040	ISO 787-18
10	pH (10 % aqueous suspension)	6.0 – 9.0	7.7	ISO 787-9
11	Structure	Conforms to reference structure	Complies	FTIR / NMR

Remarks

Material supplied against this specification is analysed on every production lot and **conforms** to the limits stated above in all tested parameters. Results shown are the typical values obtained for this grade.

Retained samples are held against every export consignment. Store in tightly closed original packing, in a cool, dry, well-ventilated place away from incompatible materials and direct sunlight.

Checked and Approved by

Prem Panchal
Quality Assurance
Scapex Exports Pvt. Ltd.

This document sets out the standard specification for the product named above and applies to all consignments of this grade. It is issued by Scapex Exports Pvt. Ltd. as manufacturer and supplier. Refer to the Material Safety Data Sheet (MSDS) before handling.