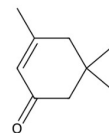


CERTIFICATE OF ANALYSIS

Standard product specification

Isophorone

CAS 78-59-1 · C₉H₁₄O · ≥99.0% Technical


STRUCTURAL FORMULA

1. PRODUCT IDENTITY

Product name	Isophorone
C.A.S. number	78-59-1
Molecular formula	C ₉ H ₁₄ O
Molecular weight	138.21 g/mol
Grade / standard	≥99.0% Technical
Description	Clear colorless liquid
Product group	Ketones
Category	Solvents & Glycols
Country of origin	India
Packing	Bags, drums, carboys, IBC or ISO tank as applicable — customer-specified packing available
Storage	Cool, dry, well-ventilated place in tightly closed original packing

2. ANALYTICAL SPECIFICATION

S. NO.	TEST PARAMETER	SPECIFICATION	TYPICAL RESULT	METHOD
1	Description	Clear colorless liquid	Complies	Visual
2	Identification	Conforms to the structure of the substance	Complies	FTIR / Chemical test
3	Assay	Not less than 99.0 % w/w	99.40	Gas Chromatography
4	Purity (by GC)	Not less than 99.5 % (area)	99.85	Gas Chromatography
5	Colour (APHA / Pt-Co)	Not more than 10	5	ASTM D1209

6	Water Content	Not more than 0.05 % w/w	0.0108	Karl Fischer titration
7	Acidity (as acetic acid)	Not more than 0.002 % w/w	0.0004	Titrimetry
8	Residue on Evaporation	Not more than 0.001 % w/w	0.0003	Gravimetry
9	Specific Gravity at 25 °C	0.918 – 0.924	0.9213	Pycnometry / ASTM D4052
10	Refractive Index at 20 °C	1.4750 – 1.4790	1.4766	Refractometry / ASTM D1218

3. DECLARATION

This document sets out the standard specification for Isophorone and applies to all consignments of this product and grade supplied by Scapex Exports Pvt. Ltd. It is not a lot-specific release document; a lot-specific certificate carrying the analysis of the material actually shipped is issued with, and travels with, each consignment. Scapex Exports supplies against customer-specified assay limits and pharmacopoeial standards — send your specification sheet and we confirm compliance in writing before the order is accepted.



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