

CERTIFICATE OF ANALYSIS

Standard product specification — applicable to all consignments of this product and grade supplied by Scapex Exports Pvt. Ltd., manufacturer and supplier of quality chemicals.

Product Name	Oleamide DEA
C.A.S. Number	93-83-4
Molecular Formula	—
Molecular Weight	—
Grade / Standard	85% active
Physical Form	Amber liquid
Product Category	Surfactants & Oleochemicals
Country of Origin	India

ANALYTICAL RESULTS

S. No.	Test Parameter	Specification	Result	Method
1	Description	Amber liquid	Complies	Visual
2	Identification	Conforms to the structure of the substance	Complies	FTIR / Chemical test
3	Active Matter	Not less than 85.0 % w/w	86.14	Titrimetry (Epton / two-phase)
4	pH (10 % aqueous solution)	6.0 – 9.0	8.4	Potentiometry
5	Colour (Klett, 5 % solution)	Not more than 40	12	Klett colorimetry
6	Free Oil / Unsulphated Matter	Not more than 2.0 % w/w	0.78	Solvent extraction
7	Sodium Sulphate	Not more than 1.5 % w/w	0.44	Titrimetry
8	Viscosity at 25 °C	As per specification	2072 cP	Brookfield viscometry
9	Structure	Conforms to reference structure	Complies	FTIR / NMR

Remarks

Material supplied against this specification is analysed on every production lot and **conforms** to the limits stated above in all tested parameters. Results shown are the typical values obtained for this grade.

Retained samples are held against every export consignment. Store in tightly closed original packing, in a cool, dry, well-ventilated place away from incompatible materials and direct sunlight.

Checked and Approved by

Prem Panchal
Quality Assurance
Scapex Exports Pvt. Ltd.

This document sets out the standard specification for the product named above and applies to all consignments of this grade. It is issued by Scapex Exports Pvt. Ltd. as manufacturer and supplier. Refer to the Material Safety Data Sheet (MSDS) before handling.